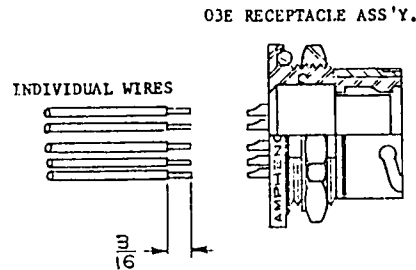


4

3

2

1



WIRING TECHNIQUE:

Prepare the wire for assembly by stripping the insulation to expose 3/16" of bare wire. The conductors can be tinned before they are soldered into the contact solder cups. This will permit easy entrance into the solder cups and will eliminate the possibility of loose strands.

Fill solder pockets with solder.

For easy soldering, start with the lowest contact and work toward the top.

After soldering is complete, clean area to be potted with chlorothene or equivalent, and air dry for 30 minutes.

NOTE:
Avoid excessive use of chlorothene.

DWG. NO. FIG 67-A

REVISIONS

SYM	ZONE	DESCRIPTION	DATE	APPROVED
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ITEM NO.	PART OR IDENTIFYING NO.	QTY REQD	NOMENCLATURE OR DESCRIPTION		
LIST OF MATERIALS OR PARTS LIST					
PART USED ON		DRAWN R. MARVAK	DATE 4-16-63		
		CHECKED J.C. JX.	DATE 4-16-63		
		APPROVED C.H.	DATE 4-16-63		
MATERIAL		ENGINEERING RELEASE	TITLE METHOD FOR WIRING 67 SERIES 03E RECEPTACLES		
		No.			
		INDUSTRIAL ENGRG APPD.			
FINISH	DESIGN ACTIVITY APPD.	CODE IDENT NO.	DWG SIZE	DRAWING NO.	REV.
EXPERIMENTAL NO.		02660	B	FIG 67-A	
SCALE			SHEET		

4

3

2

1