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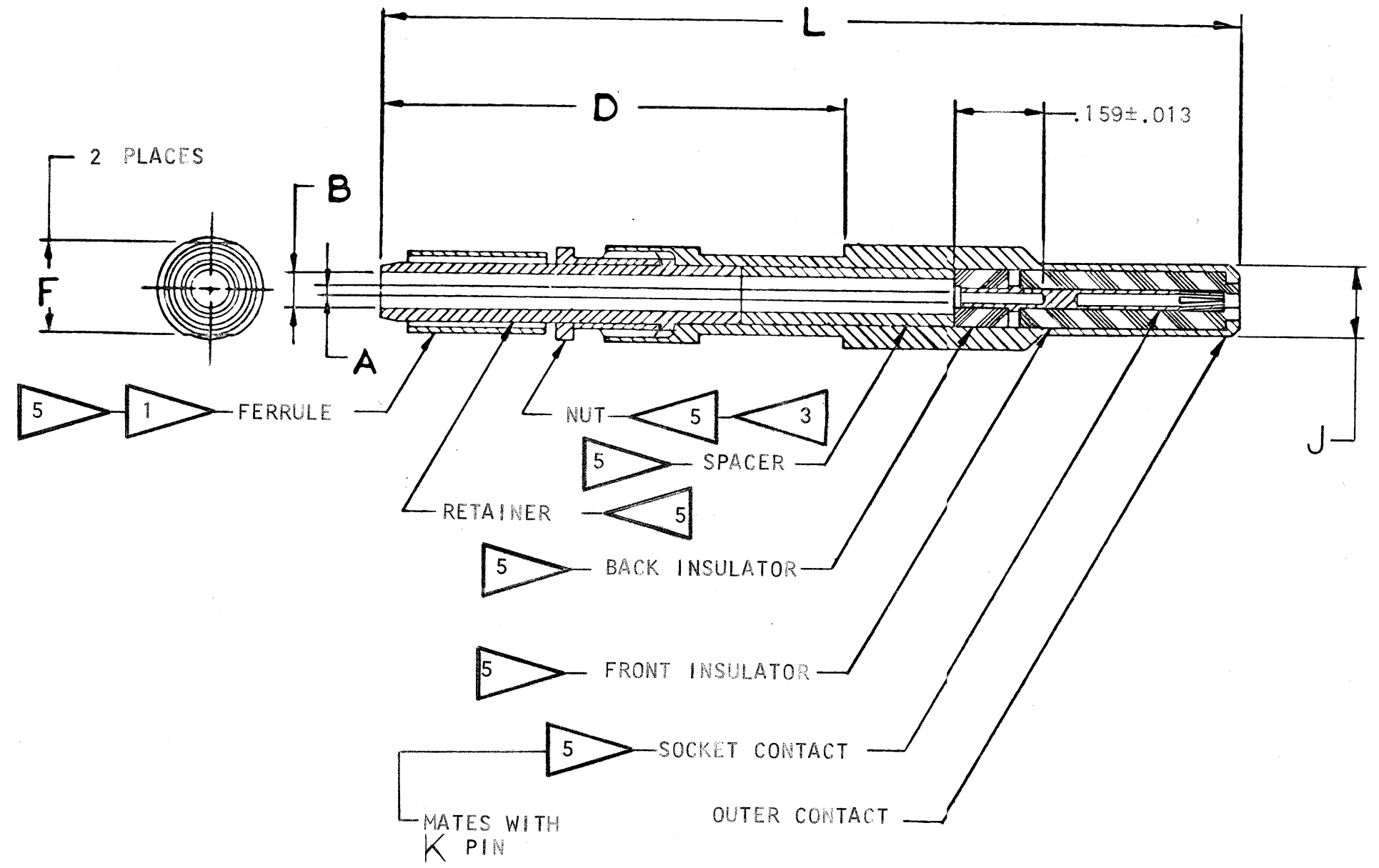
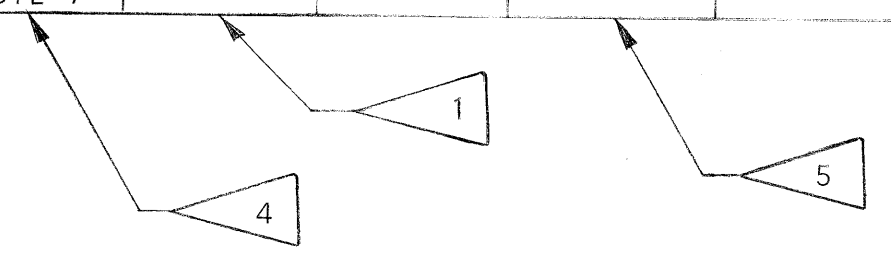
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ASSEMBLY NUMBER	COAX CONTACT SIZE	USE WITH RG CABLE NO.	FERRULE CRIMP TOOL M22520/5-01		OUTER CONTACT	PIN KIT	A DIA ±.0020 ±.0005	B DIA ±.0020 ±.0025	D	F ±.003 ±.004	J DIA ±.001	K DIA ±.0010	L REF	WT-LB	51536-182 REVISIONS			
			DIE PART NO. M22520/5	DIE CLOSURE											ZONE	LTR	DESCRIPTION	DATE
21-33016-1	8	179/U	-08	-	21-315-23	21-33085-1	.0280	.0690	.749±.022-.020	.280	.218	.0355	1.481		A1			
21-33016-2	8	59/U	-45	B	-33	-2	.0280	.1560		.280			1.481		A2	REM CCL & DATA, THOMAS & BETTS CO., ADD. .159±.013, FERRULE CRIMP TOOL COL; REV NOTE 1 ECN 55809-6	6-14-74 @ardall	Hays
21-33016-5	8	58C/U	-05	B	-23	-5	.0410	.1230		.280			1.481		B	(MFG) ADDED 21-33016-9 & DATA; NOTE 7. ECN: 58525-67	3-2-77 EDWARDS	Lord
21-33016-9	8	SEE NOTE 7	-45	B	-33	-9	.0280	.1560		.280			1.481		C	(MFG) ADDED & REL -5 & DATA ECN: 59500-23	7-13-77 L. HALL	BT

D

D



7. FOR USE WITH CABLES:  
 A. TIMES TRF 58: TERMINATE AS DOUBLE SHIELD  
 B. SPECIAL CABLE: BOSTON TV-43  
 .030 DIA NOMINAL CENTER CONDUCTOR  
 .140 DIA NOMINAL CORE  
 .160 DIA NOMINAL SHIELD  
 (36AWG/STRAND)  
 .215 DIA NOMINAL JACKET
6. FOR RELEASE STATUS OF DESIRED ASSEMBLY, SEE SEPARATE PARTS LIST.
5. DRAWING ILLUSTRATES FINAL ASSY. INDICATED COMPONENTS ARE PART OF PIN KIT. PIN KIT TO BE PACKAGED PER PRODUCTION PROCESS SHEET.
4. CONTACT ASSEMBLIES WILL ACCOMMODATE OTHER EQUIVALENT COAXIAL CABLE.
3. TORQUE ON NUT FOR SIZE 8 CONTACT SHALL BE 30 TO 36 IN. OZ.
2. ALL DIMENSIONS ARE FOR CUSTOMER INFORMATION ONLY.
1. WHEN ASSEMBLING THIS CONTACT TO SPECIFIED CABLE, CRIMP INDICATED FERRULE WITH TOOL INDICATED IN COLUMN OR EQUIVALENT. FOR COMPLETE INSTALLATION INFORMATION, SEE INSTRUCTIONS L-650.

NOTES:

FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
<b>PARTS LIST</b>					
UNLESS OTHERWISE SPECIFIED LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: .XXX ± .010, .XX ± .03, .X ± .1, ANGLES ± 2°. OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF			SIGNATURES PREPARED A. HANNI CHECKED S.A. Lord MATERIAL	DATES 6-22-70 7-24-70	The Bendix Corporation Electrical Components Division Sidney, New York  TITLE: CONTACT, PIN, ELECTRICAL CONNECTOR, COAXIAL CABLE, TYPE QWL
MATERIAL SPEC	PROCESS SPEC		APPROVED S.A. Lord APPROVED S.A. Lord	7-24-70 7-24-70	
SIZE			CODE IDENT NO.		
C			77820	21-33016	
SCALE NONE		WT SEE COL	REP 21-33012	SHEET	

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NEXT ASSEMBLY

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TAB. 44-3