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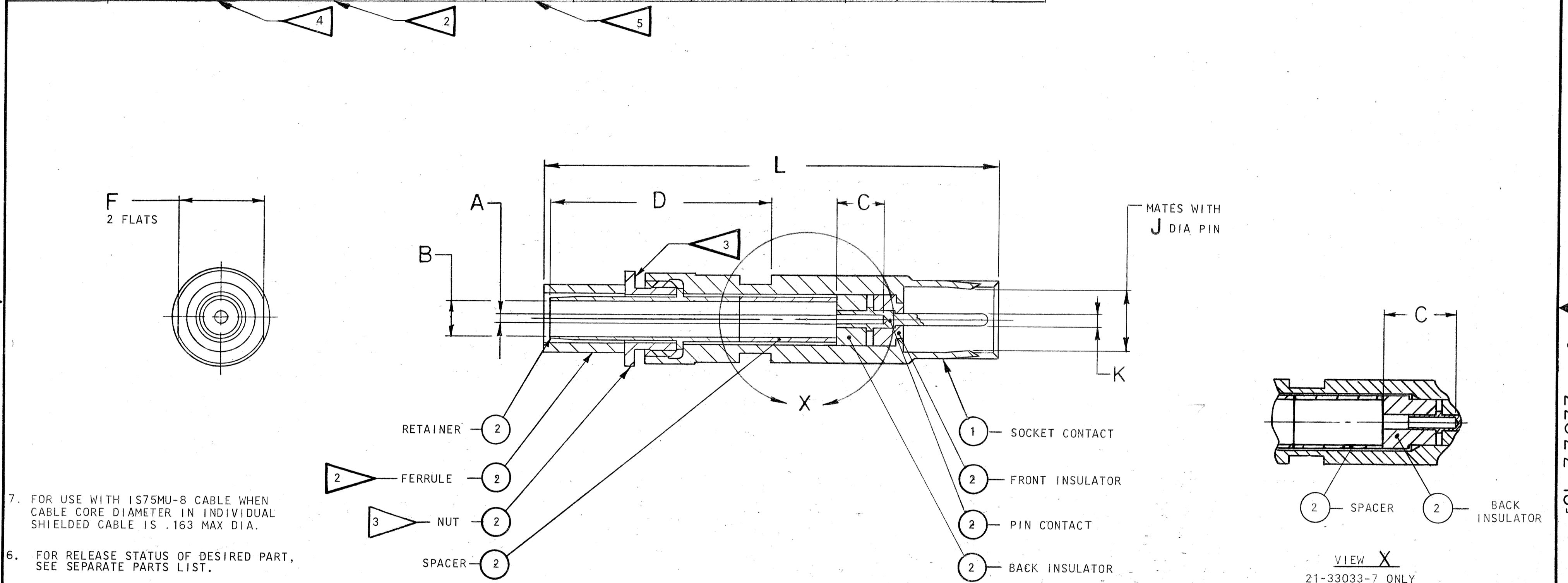
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ASSEMBLY NUMBER	COAXIAL CONTACT SIZE	USE WITH RG CABLE NUMBER	FERRULE CRIMP TOOL M22520/5-01		SOCKET CONTACT	SOCKET KIT	A DIA	B DIA	C	D	F	J DIA	K DIA	L REF
			DIE PART NO. M22520/5	DIE CLOSURE			+ .0020 - .0005	+ .0020 - .0025	± .013	+ .024 - .022	+ .003 - .004	± .001		
21-33033-1	12	174,188	-08	-	21-427-11	21-33098-1	.0225	.0690	.159	.749	.172	.128	.0200±.0005	1.511
-2	8	58,141	-05	B	-21	-2	.0410	.1230			.280	.218	.0355±.0010	
-3	8	174,188	-08	-	-21	21-33031-2	.0280	.0690						
-4	8	55 B/U 142A B/U 223/U	-05	A	-21	21-33098-4	.0410	.1230						
-5	8	59 B/U 62 A/U	-45	B	-31	21-33098-5	.0280	.1560						
-6	8	180 B/U 195 A/U	-05	B	-21	21-33098-6	.0225	.1090						
-7	8	SEE NOTE 7	-45	B	-31	21-33098-7	.0410	.1660	.225					
-8	8	140/U 302/U	-05	A	-31	21-33098-8	.0280	.1560	.159					

45536-8		REVISIONS		
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A7	REDRAWN, WAS SIZE D; SEE CHANGE NOTICE ECN: 56525-20	9-13-74 BARTKOW	<i>[Signature]</i>
	B	(MFG); ADDED 21-33033-6, 7, 8 & DATA, NOTE 7 & VIEW X ECN 57525-191	6-11-76 BOWKER	<i>[Signature]</i>
	C	(MFG); WAS .0650 (B DIA COL, -10) ECN 57671-7	7-7-76 BOWKER	<i>[Signature]</i>



- FOR USE WITH 1S75MU-8 CABLE WHEN CABLE CORE DIAMETER IN INDIVIDUAL SHIELDED CABLE IS .163 MAX DIA.
- FOR RELEASE STATUS OF DESIRED PART, SEE SEPARATE PARTS LIST.
- DRAWING ILLUSTRATES FINAL ASSEMBLY. INDICATED COMPONENTS ARE PART OF SOCKET KIT. PACKAGE PER PRODUCTION PROCESS SHEET.
- CONTACT ASSEMBLIES WILL ACCOMMODATE OTHER EQUIVALENT COAXIAL CABLE.
- TORQUE ON NUT FOR SIZE 12 CONTACT SHALL BE 16 TO 20 IN. OZ, AND 30 TO 36 IN. OZ FOR SIZE 8 CONTACT.
- WHEN ASSEMBLING THIS CONTACT TO SPECIFIED CABLE CRIMP FERRULE WITH TOOL INDICATED IN COLUMN OR EQUIVALENT. FOR COMPLETE INSTALLATION INFORMATION, SEE INSTRUCTIONS L-650.
- FINISH: .00020 MIN SILVER

NOTES:

FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
2	1		SEE COLUMN	SOCKET KIT	5
1	1		SEE COLUMN	CONTACT, SOCKET	

UNLESS OTHERWISE SPECIFIED			SIGNATURES		DATES	
LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: .XXX ± .010, .XX ± .03, .X ± .1, ANGLES ± 2°. OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF			PREPARED	SILVERMAN	9-1-65	<b>The Bendix Corporation</b> Electrical Components Division Sidney, New York TITLE: CONTACT, SOCKET, ELECTRICAL CONNECTOR, COAXIAL CABLE, TYPE QWL
			CHECKED	<i>[Signature]</i>	10-9-74	
			APPROVED	<i>[Signature]</i>	10-8-74	
			APPROVED	<i>[Signature]</i>	10-9-74	

SIZE	CODE IDENT NO.	TITLE
C	77820	21-33033

SCALE	WT	REF	SHEET
NONE	SEE PARTS LIST		