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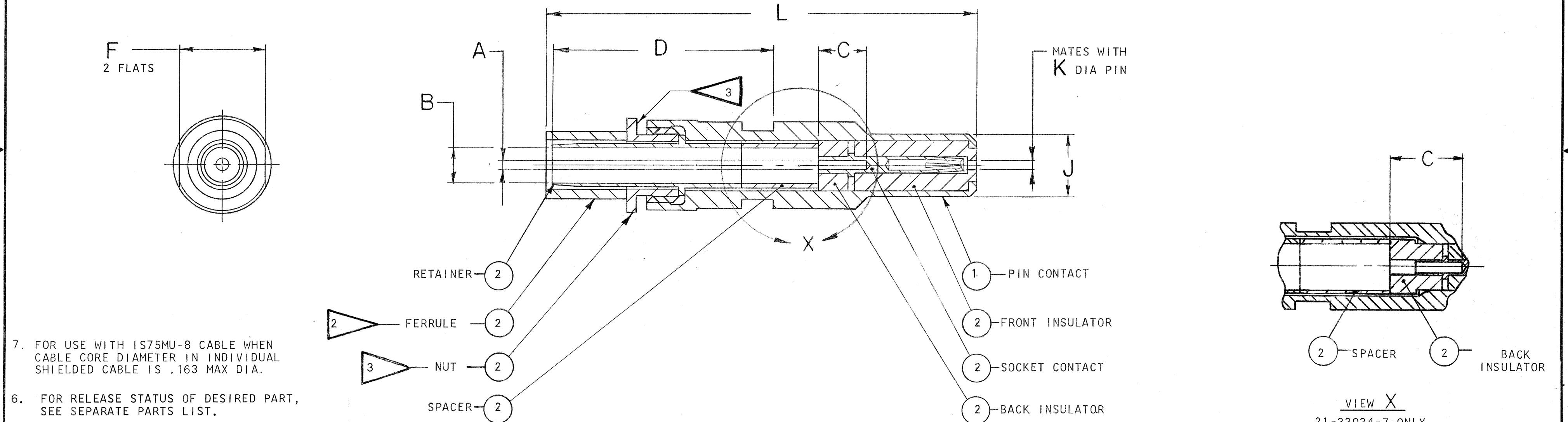
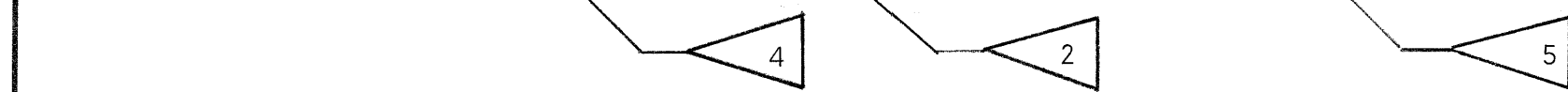
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ASSEMBLY NUMBER	COAXIAL CONTACT SIZE	USE WITH RG-CABLE NUMBER	FERRULE CRIMP TOOL M22520/5-01		PIN CONTACT	PIN KIT	A	B	C	D	F	J	K	L
			DIE PART NO. M22520/5	DIE CLOSURE			DIA +.0020 -.0005	DIA +.0020 -.0025	±.013	+.022 -.020	+.003 -.004	±.001	DIA	REF
21-33034-1	12	174,188	-08	-	21-315-11	21-33099-1	.0225	.0690	.159	.749	.172	.128	.0200±.0005	1.481
-2	8	58,141	-05	B	-21	21-33099-2	.0410	.1230			.280	.218	.0355±.0010	
-3	8	174,188	-08	-	-21	21-33032-2	.0280	.0690						
-4	8	55 B/U 142A B/U 223/U	-05	A	-21	21-33099-4	.0410	.1230						
-5	8	59 B/U 62 A/U	-45	B	-31	21-33099-5	.0280	.1560						
-6	8	180 B/U 195 A/U	-05	B	-21	21-33099-6	.0225	.1090						
-7	8	SEE NOTE 7	-45	B	-31	21-33099-7	.0410	.1660	.225					
-8	8	140/U 302/U	-05	A	-31	21-33099-8	.0280	.1560	.159					

45536-8

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A6	REDRAWN, WAS SIZE D; SEE CHANGE NOTICE ECN: 56525-22	9-12-74 BARTKOW	<i>[Signature]</i>
	B	(MFG); ADDED 21-33034-6,-7,-8 & DATA, NOTE 7 & VIEW X ECN 57525-192	6-11-76 BOWKER	<i>[Signature]</i>
	C	(MFG); WAS .0650 (B DIA COL, -11) ECN 57671-8	7-7-76 BOWKER	<i>[Signature]</i>



7. FOR USE WITH IS75MU-8 CABLE WHEN CABLE CORE DIAMETER IN INDIVIDUAL SHIELDED CABLE IS .163 MAX DIA.
6. FOR RELEASE STATUS OF DESIRED PART, SEE SEPARATE PARTS LIST.
5. DRAWING ILLUSTRATES FINAL ASSEMBLY. INDICATED COMPONENTS ARE PART OF PIN KIT. PACKAGE PER PRODUCTION PROCESS SHEET.
4. CONTACT ASSEMBLIES WILL ACCOMMODATE OTHER EQUIVALENT COAXIAL CABLE.
3. TORQUE ON NUT FOR SIZE 12 CONTACT SHALL BE 16 TO 20 IN. OZ, AND 30 TO 36 IN. OZ FOR SIZE 8 CONTACT.
2. WHEN ASSEMBLING THIS CONTACT TO SPECIFIED CABLE, CRIMP FERRULE WITH TOOL INDICATED IN COLUMN OR EQUIVALENT. FOR COMPLETE INSTALLATION INFORMATION, SEE INSTRUCTIONS L-650.
1. FINISH: .00020 MIN SILVER

NOTES:
USE OF THIS DOCUMENT IS UNLIMITED. DOCUMENTS REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.

NEXT ASSEMBLY

2	1		SEE COLUMN	PIN KIT	5
1	1		SEE COLUMN	PIN CONTACT	
FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
PARTS LIST					
UNLESS OTHERWISE SPECIFIED LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: .XXX ± .010, .XX ± .03, .X ± .1, ANGLES ± 2°. OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF			SIGNATURES PREPARED SILVERMAN CHECKED <i>[Signature]</i> MATERIAL	DATES 9-1-65 10-8-74	The Bendix Corporation Electrical Components Division Sidney, New York TITLE: CONTACT, PIN, ELECTRICAL CONNECTOR, COAXIAL CABLE, TYPE QWL
MATERIAL SPEC	PROCESS SPEC		APPROVED <i>[Signature]</i> APPROVED <i>[Signature]</i>	10-8-74 10-9-74	
			SIZE C	CODE IDENT NO. 77820	21-33034
			SCALE NONE	WT SEE PARTS LIST	REF SHEET