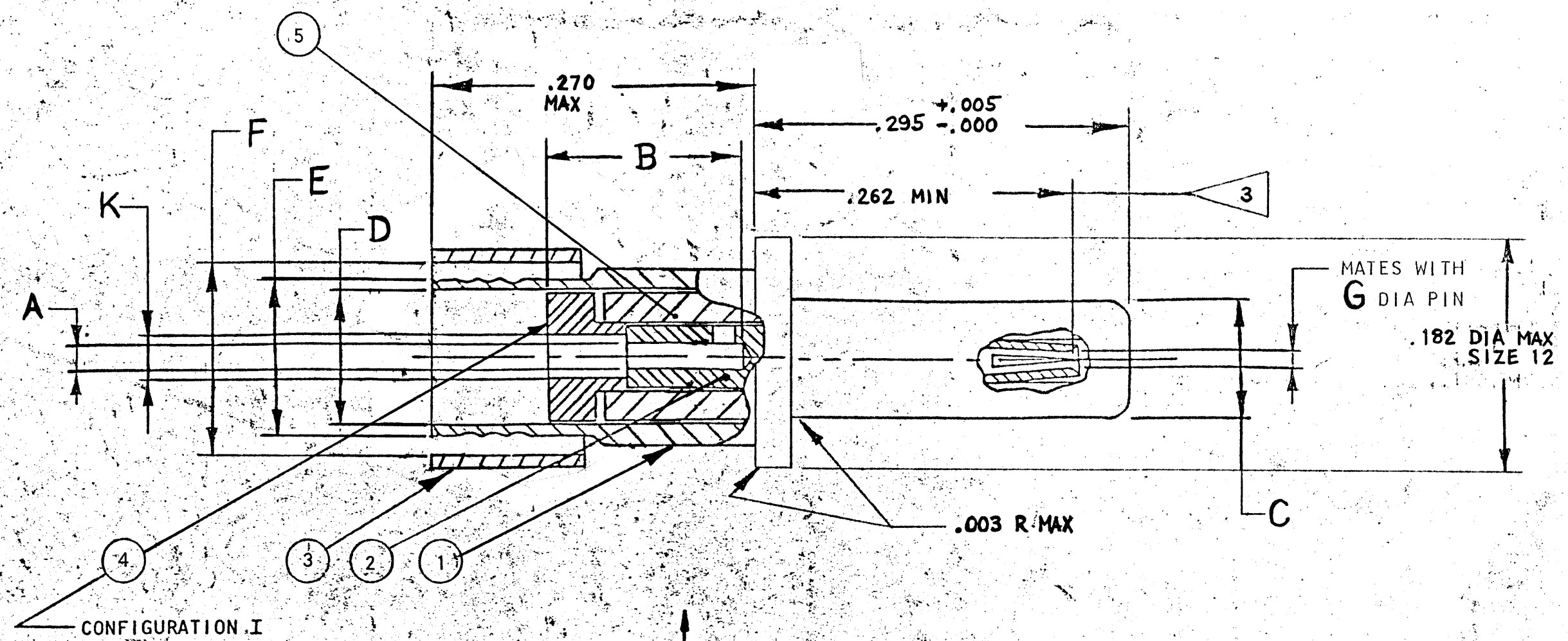


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE NUMBER: 70093-087		



CONFIGURATION I

TYPE I
NON-CAPTIVATED
FRONT
INSULATOR

FIND NO.	QTY RECD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
6	1		21-33249-1	INSTALLATION INSTRUCTIONS SHEET	4
5	1		SEE COLUMN	FRONT INSULATOR	
4	1		SEE COLUMN	REAR INSULATOR	
3	1		SEE COLUMN	FERRULE	
2	1		SEE COLUMN	SOCKET CONTACT	
1	1		SEE COLUMN	PIN CONTACT	

UNLESS OTHERWISE SPECIFIED LINEAR DIMENSIONS ARE IN INCHES.
TOLERANCES: .XXX±.010,
.XX ±.03, .X ±.1,
ANGLES ±2°.
OTHER STANDARDS PER 9-3800 AND DOD-D-1000.
NOTE REF. =

SPECIFICATIONS		SIGNATURES		DATES		PARTS LIST			
MATERIAL SPEC.		PREPARED RATCHFORD		2-15-93		AMPHENOL CORPORATION BENDIX CONNECTOR OPERATIONS SIDNEY, N.Y.			
PROCESS SPEC.		CHECKED [Signature]		2-16-93		CONTACT, PIN, COAXIAL, ELECTRICAL CONNECTOR, TYPE LJT-R			
SEE NOTE 1		APPROVED [Signature]		2-16-93		SIZE	FSCM NO.	REV.	
		1ST PART NO.		C	77820	21-33122-585	A		
				SCALE	WT.	REF	21-33122	SHEET	1 OF 2

SEE SHEET 2
NOTES:

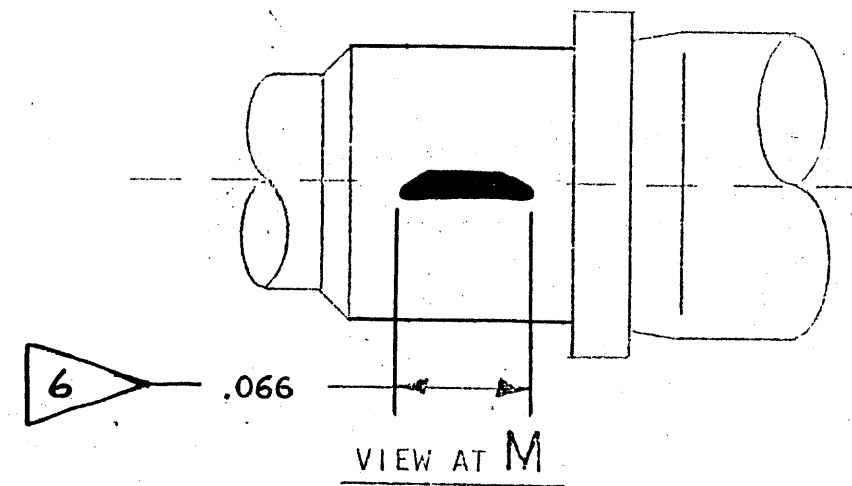
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NEXT ASSEMBLY

21-33122-585

ASSEMBLY NUMBER	COAXIAL CONTACT SIZE	TYPE	USE WITH COAXIAL CABLE NUMBER	SOCKET CONTACT	FERRULE	PIN CONTACT	FRONT INSULATOR	REAR INSULATOR	REAR INSULATOR CONFIG.	A DIA ±.0010	B	C DIA ±.001	D DIA MIN	E DIA MAX	F DIA MIN	G ±.0005	K DIA MIN
21-33122-585	12	I	RAYCHEM 9527A1314	21-367-541	21-33903-543	21-372-542	21-1378-42 (1 REQ'D)	21-1381-43	I	.0235	.190 +.008 -.003	.094	.108	.126	.156	.0200	.023

6. INK STAMP TRADEMARK 9-6700, TYPE IV, PER 9-7530 OR 9-3856-5 IN APPROX POSITION SHOWN, DIRECTION OPTIONAL, TRADEMARK MAY BE SOLID AS SHOWN, PAPER COLOR YELLOW, SIZE 12 ASSEMBLIES.
5. CONTACT WILL ACCOMMODATE OTHER EQUIVALENT COAXIAL CABLES.
4. COMPLETE INSTALLATION INSTRUCTIONS (ITEM 6) PACKED WITH EACH ASSEMBLY, PACKAGE PER PRODUCTION PROCESS SHEET.
3. FOR SIZE 12 CONTACT INDICATED DIMENSION TO BE FROM REAR OF SHOULDER TO THE POINT AT WHICH A .0200 ±.0002 DIA SQUARE ENDED PIN ENGAGES THE SOCKET CONTACT SPRING.
2. DIELECTRIC MAY REQUIRE COMPRESSION BEFORE BEING INSERTED INTO OUTER CONTACT.
1. PROCESS SPEC:
TEST 9-5272-23
9-6700, 9-7530, 9-3856-5



NOTES:

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COMPUTER GENERATED DRAWING

SIZE	FSCH NO.	REV.
C	77820	A
SCALE	WT.	REF
21-33122-585		SHEET 2

21-33122-585