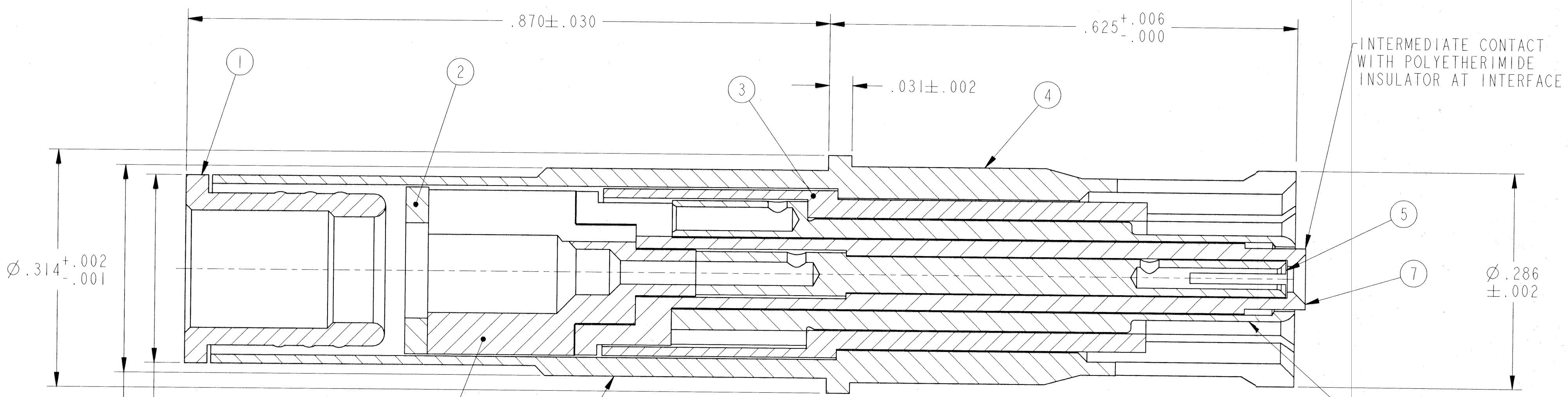


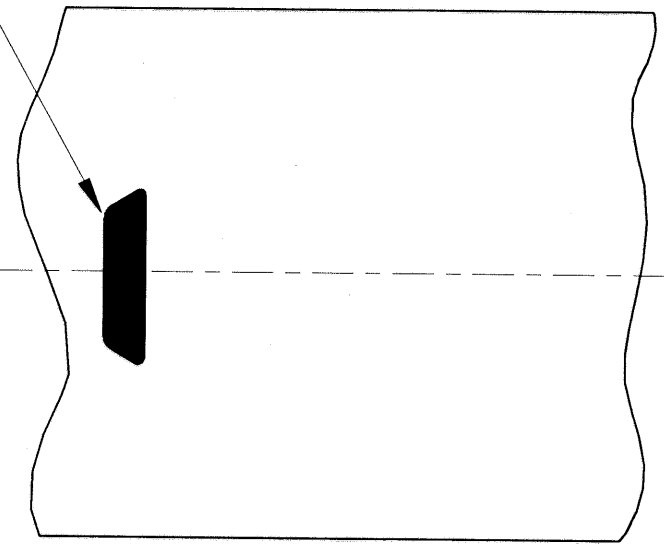
REVISIONS			
LTR	DESCRIPTION	DATE	APPVD
A	INITIAL RELEASE NUM: <i>2002-83</i>		



INTERMEDIATE CONTACT WITH POLYETHERIMIDE INSULATOR AT INTERFACE

SECTION A-A

SEE NOTE 2



- 6. MEETS THE APPLICABLE REQUIREMENTS OF M39029/91-530, EXCEPT FOR THE HEAT SHRINK BOOT REQUIREMENTS AND LESS COLOR BANDS.
- 5. INDICATED ITEM NOT ILLUSTRATED.
- 4. CONTACT WILL ACCOMODATE S280W502-1 CABLE.
- 3. DRAWING ILLUSTRATES FINAL ASSEMBLY. COMPLETE INSTALLATION INSTRUCTIONS F/N 10, PACKED WITH EACH ASSEMBLY. PACKAGE PER PRODUCTION PROCESS SHEET.
- 2. IF NOT PREVIOUSLY STAMPED, BLACK INK STAMP TRADEMARK 9-6700 TYPE IV, PER 9-7530 OR 9-3856-5. IN APPROXIMATE POSITION SHOWN. DIRECTION OPTIONAL. TRADEMARK MAY BE SOLID AS SHOWN.

1. PROCESS SPEC:  
TEST 9-5272-30  
9-6700, 9-7530, 9-3856-5

**NOTES:**

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.

COMPANY ID: 9	CODED/MS/CUST: N	N/A
INTERNAL: N	LOT NO: N	
DATE CODE: N	SEE DRAW: N	N/A
STAMPING DATA		NEXT ASSEMBLY

10	1	L-1253-V	INSTALLATION INSTRUCTIONS	5
9	1	21-33321-5	PIGGY BACK SEAL	5
8	1	21-33305-1	INSULATOR	
7	1	21-33308-1	INSULATOR	
6	1	21-33314-15	CONTACT	
5	1	21-33315-15	CONTACT	
4	1	21-33311-25	CONTACT	
3	1	21-33307-1	INSULATOR	
2	1	21-33304-3	SPACER	
1	1	21-33303-795	BUSHING	

UNLESS OTHERWISE SPECIFIED	SPECIFICATIONS	POS	QTY	PART NUMBER	DESCRIPTION	NOTE
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXX = ±.0005 .XXX = ±.010 .XX = ±.03 .X = ±.J ANGLES = ±2° OTHER STANDARDS PER 9-3800 AND DOD-D-1000 THIRD ANGLE PROJECTION	MATERIAL SPEC. N/A					
PROCESS SPEC. SEE NOTE 1	APPROVALS DATE PREPARED: JHEATH 18-Dec-01 CHECKED: <i>J. Katchford</i> 2-26-02 APPROVED: <i>J. Katchford</i> 2-26-02 <i>W. Davis</i> 2-28-02					
				PARTS LIST <b>AMPHENOL CORPORATION</b> STONEY, N.Y. 13898		
				CONTACT, SOCKET, SIZE 8, CONCENTRIC TWINAX, TYPE M38999		
				SIZE: C	FSCM NO: 77820	DOCUMENT NO: 21-33191-71
				SCALE: 10.0	REF: 21-33191-530	SHEET 1 OF 1