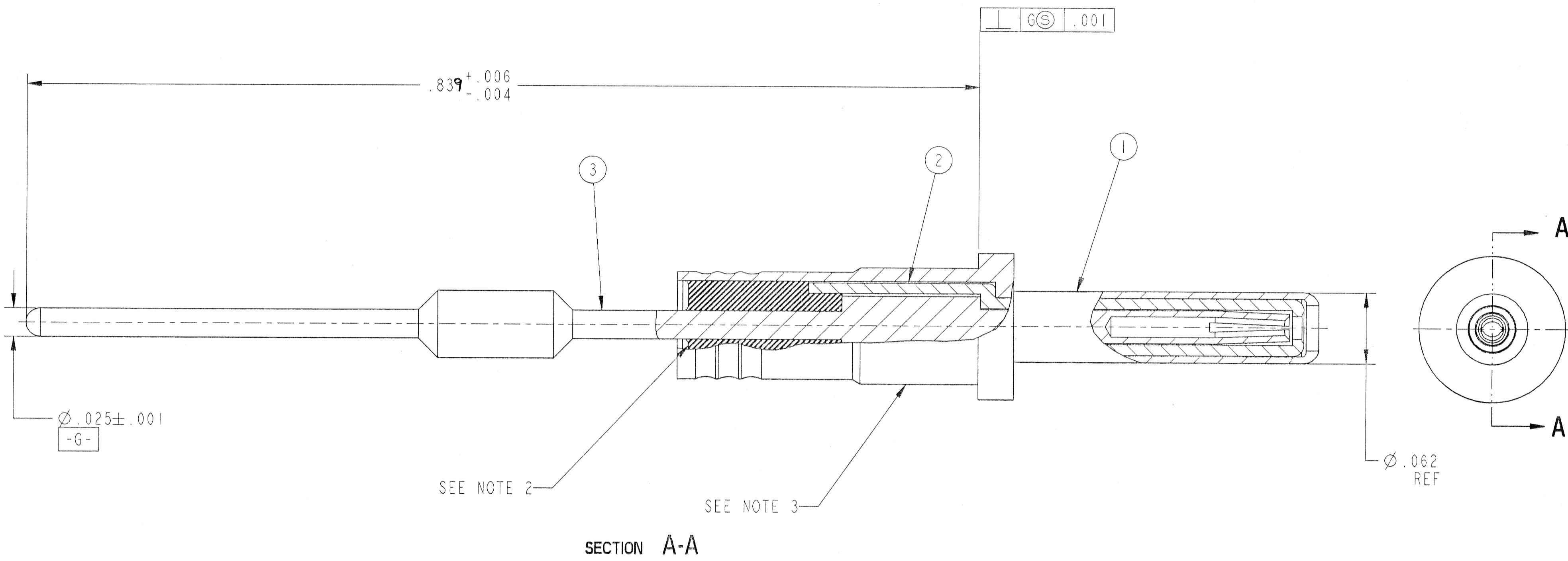


REVISIONS			
LTR	DESCRIPTION	DATE	APPVD
A	INITIAL RELEASE NUM: 76099-220	8/6/99	



SEE NOTE 2

SEE NOTE 3

SECTION A-A

- BLACK INK STAMP TRADEMARK 9-6700, TYPE IV, PER 9-7530 OR 9-3856-5 ON INDICATED SURFACE. DIRECTION OPTIONAL, MAY BE SOLID OR FRAME.
- FILL IN THE INDICATED AREA WITH EPOXY 9-4954-2 TO HOLD INNER COMPONENTS IN PLACE. PREHEAT CONTACT TO 150° F PRIOR TO FILLING. EPOXY MAY ALSO BE PREHEATED TO 150° F TO 250° F PRIOR TO FILLING. NO EPOXY IS PERMITTED ABOVE OUTER SURFACE OF CONTACT. CURE EPOXY AT ROOM AMBIENT FOR 16 HOURS MINIMUM, FOLLOWED BY 150° F FOR 4 HOURS MINIMUM. A BEAD OF RTV TO PREVENT LEAKAGE OF EPOXY TO ENGAGING END OF CONTACT IS PERMISSIBLE.

1. DRAWING ILLUSTRATES FINAL ASSEMBLY.

NOTES:

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POS	QTY	PART NUMBER	DESCRIPTION	NOTE
3	1	21-33639-15	CONTACT, INNER SOCKET	
2	1	21-1377-61	INSULATOR, FRONT	
1	1	21-372-561	CONTACT, PIN	

UNLESS OTHERWISE SPECIFIED

LINEAR DIMENSIONS ARE IN INCHES

TOLERANCES:

.XXXX = ±.0005

.XXX = ±.010

.XX = ±.03

X = ±.1

ANGLES = ±2°

OTHER STANDARDS PER 9-3800 AND DOD-D-1000

THIRD ANGLE PROJECTION

SPECIFICATIONS

MATERIAL SPEC. N/A

PROCESS SPEC. 9-4954-2 SEE NOTE 2 9-6700, 9-7530 9-3856-5

APPROVALS

PREPARED: D. FREAR 15-JUN-99

CHECKED: J. Waterford 8/2/99

MATERIAL: J. Waterford 8-3-99

APPROVED: J. Waterford 8/2/99

APPROVED: A. Davis 8-3-99

PROJ/ENG INFORMATION 21-33634-15 ASSEM 21-33634-15

PARTS LIST

AMPHENOL CORPORATION
SIDNEY, N.Y. 13838

CONTACT, PIN, COAXIAL, SIZE 16 PCB TERMINATION, TYPE JT-R

SIZE: C FSCM NO: 77820 DOCUMENT NO: 21-33634-15 REV: A

SCALE: 15.0 REF: 21-33968-15, SHEET 1 OF 1

88-568547

N/A

NEXT ASSEMBLY

FAMCODES DATA3: TBD CICS: TBD

REF: 21-33122-562

21-33634-15

DOC NO

SH

1 OF 1

A