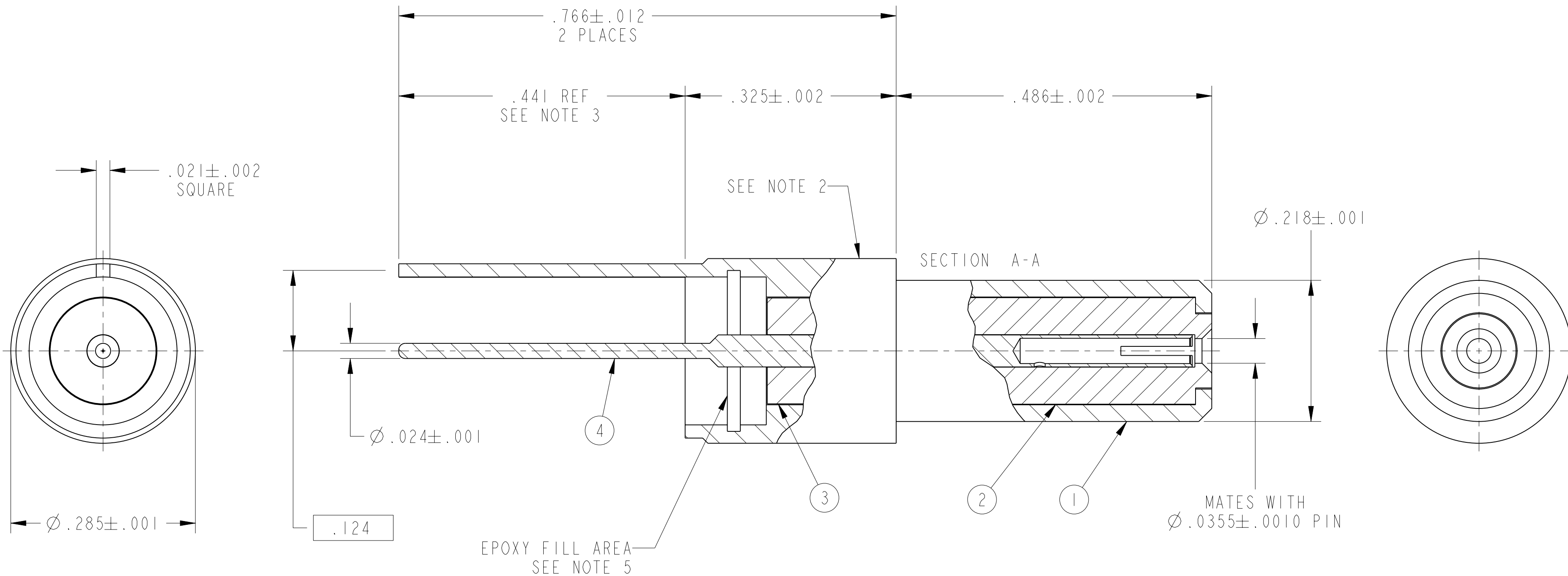


REV. A		SHEET 1 OF 1		DOCUMENT NO. 21-33733-2	
REVISIONS					
LTR	DESCRIPTION			DATE	
A	INITIAL RELEASE				



1. PACKAGE PER PRODUCTION PROCESS SHEET.
2. BLACK INK STAMP TRADEMARK 9-6700 TYPE IV PER 9-7530, ON INDICATED SURFACE.
3. INDICATED AREA SHALL BE CAPABLE OF MEETING THE SOLDERABILITY REQUIREMENTS OF 9-8825 AFTER STEAM AGING.
4. PROCESS SPEC:  
9-4954-5, 9-6700, 9-7530, 9-8825
5. FILL INDICATED AREA WITH EPOXY 9-4954-5 TO HOLD INNER COMPONENTS IN PLACE. .030 MAX EPOXY WICKING BEYOND CONTACT BODY PERMISSIBLE. CURE EPOXY AT 250°F FOR 3 HOURS.
6. ALL DIMENSIONS ARE AFTER PLATING.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.

N/A	PRO/ENGINEER INFORMATION
N/A	Pro/e Model Used: TV_COAX_8P_ASY_PCB-2_ASSEM
NEXT ASSEMBLY	Drawing Name: 21-33733-2_TV_COAX_ASY_PCB

UNLESS OTHERWISE SPECIFIED

LINEAR DIMENSIONS ARE IN INCHES  
TOLERANCES:  
.XXXX =  $\pm .0005$  ANGLES =  $\pm 2^\circ$   
.XXX =  $\pm .010$   
.XX =  $\pm .03$   
.X =  $\pm .1$

DIM. & TOL. PER ASME Y14.5M;  
DRM PER MIL-DTL-31000;  
OTHER Amphenol Sds. PER 9-3800

LEGENDS:  
= FLAG NOTE CALL OUT  
REFERENCE ONLY

SPECIFICATIONS

MATERIAL SPEC.  
N/A

PROCESS SPEC.  
SEE NOTE 4

POS	QTY	PART NUMBER	DESCRIPTION	NOTE
4	1	21-33733-24	INNER CONTACT	
3	1	21-1312-1	REAR INSULATOR	
2	1	21-1305-33	FRONT INSULATOR	
1	1	21-33733-23	OUTER CONTACT	

APPROVALS	DATE
PREPARED BY LRATCHFORD	15-Apr-03
ENGINEER IN CHARGE LRATCHFORD	
DESIGN MANAGER ADAVIS	
DESIGN ACTIVITY GROUP MIL AERO	
THIRD ANGLE PROJECTION	

PARTS LIST

**AMPHENOL CORPORATION**  
40-60 DELAWARE AVENUE  
SIDNEY, N.Y. 13838

**CONTACT, PIN, COAX,  
SIZE 8, PCB,  
TYPE M38999 I & III, EPOXY FILLED**

SIZE <b>C</b>	CAGE CODE <b>77820</b>	DOCUMENT NO. <b>21-33733-2</b>	REV. <b>A</b>
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SCALE: 8.0 REF: 21-33828-1 SHEET 1 OF 1

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