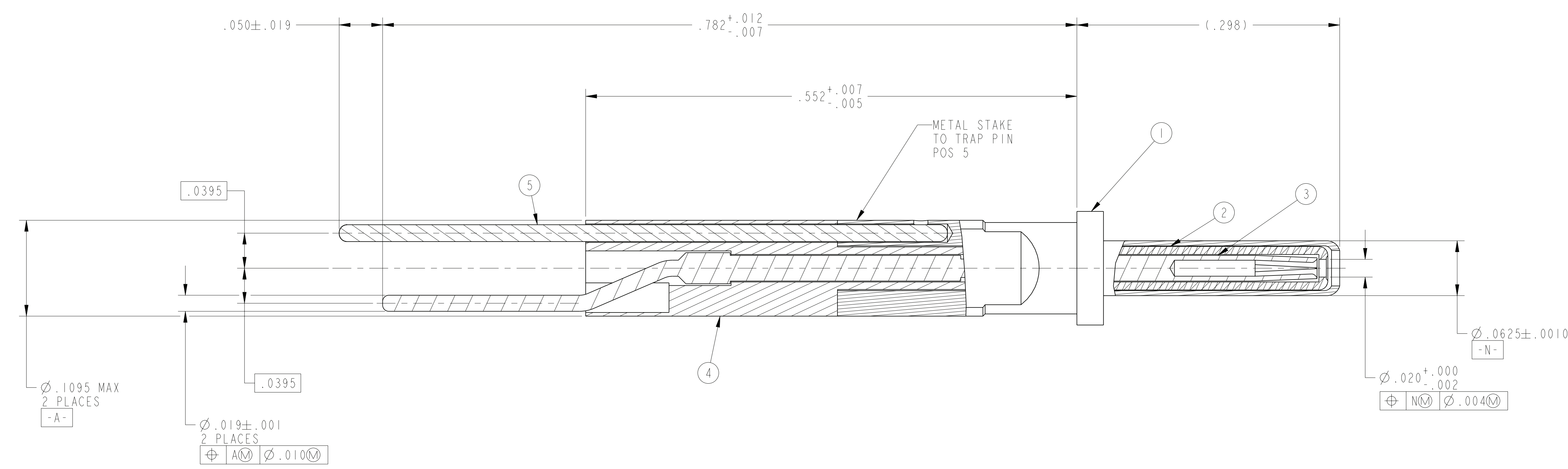
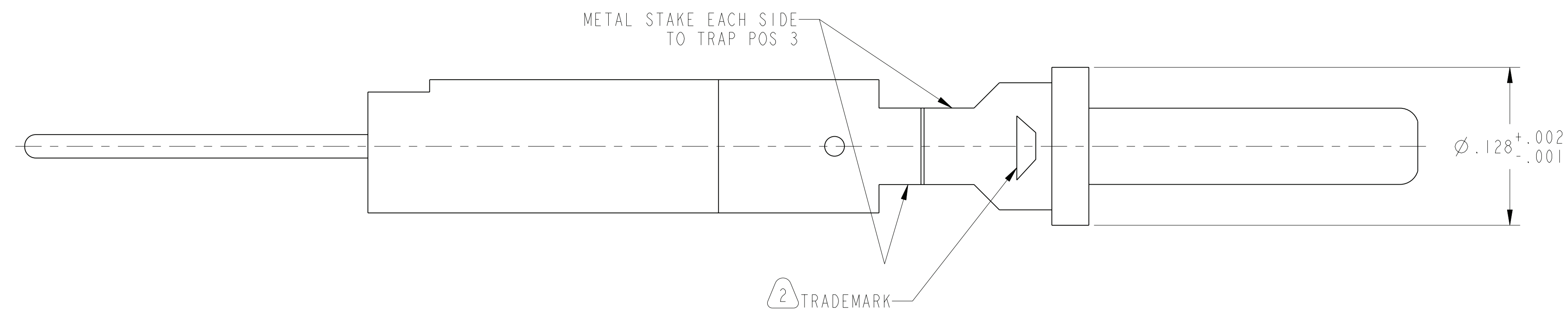


REVISIONS			
LTR	DESCRIPTION	DATE	APPVD
E	(CL 11) ADDED NOTES 5 & 6 ECN: 20926-1	11/18/88 NEJ	
F	(CL 11) SEE ECN A2782	---	



6. PROCESS SHEET CONTROL 9-4796-1.
5. DIELECTRIC WITH STANDING VOLTAGE TEST:
 CONTACT ASSEMBLY 21-33856-15 SHALL MEET THE FOLLOWING REQUIREMENTS AFTER ASSEMBLY STAKING OPERATION HAS BEEN COMPLETED.
- A. A TEST VOLTAGE OF 500 VOLTS AC RMS SHALL BE APPLIED BETWEEN THE INNER AND OUTER CONTACTS.
 - B. THE VOLTAGE SHALL BE APPLIED FOR A PERIOD OF 2 SECONDS MINIMUM.
 - C. THE LEAKAGE CURRENT SHALL NOT EXCEED 1 MILLIAMPERE.
 - D. THERE SHALL BE NO EVIDENCE OF BREAKDOWN OR FLASHOVER.

4. CAUTION:
HANDLE CAREFULLY TO AVOID DISTORTION OF PCB TAILS.
3. PACKAGE PER PRODUCTION PROCESS SHEET.
2. BLUE INK STAMP TRADEMARK 9-6700 TYPE IV. PER 9-3856-5 OR 9-7530 IN APPROXIMATE POSITION SHOWN. DIRECTION OPTIONAL AND TRADE MARK MAY BE SOLID AS SHOWN.
1. MATES WITH COAXIAL SOCKET CONTACTS SERIES 21-33123-56() (LJT-R) AND SERIES 21-33121-56() (JT-R)

POS	QTY	PART NUMBER	DESCRIPTION	NOTE
5	1	21-278-25	CONTACT	
4	1	21-277-17	INSULATOR	
3	1	21-285-165	CONTACT	
2	1	21-277-18	INSULATOR	
1	1	21-284-165	CONTACT	

UNLESS OTHERWISE SPECIFIED	SPECIFICATIONS	APPROVALS		DATE	
		PREPARED	CHECKED		
LINEAR DIMENSIONS ARE IN INCHES TOLERANCES: .XXXX = ± .0005 .XXX = ± .010 .XX = ± .03 .X = ± .1 ANGLES = ± 2° OTHER STANDARDS PER 9-3800 AND DOD-D-1000 THIRD ANGLE PROJECTION	MATERIAL SPEC.	HEMMER		09/16/88	
	N/A	BARR		08/23/87	
	PROCESS SPEC.	HEMMER		02/23/87	
	9-6700, 9-3856-5, 9-7530, 9-4796-1	AL DAVIS		02/23/87	
PRO/ENG MODEL INFORMATION 21-033856-015.ASSEM 21-33856-15		SIZE	FSCM NO.	DOCUMENT NO.	REV.
		D	77820	21-33856-15	F

THE USE OF THIS DOCUMENT IS UNLIMITED. HOWEVER, DOCUMENTS REFERENCED HEREON MAY CONTAIN LIMITED RIGHTS DATA.		COMPANY ID:	9	CODED/MS/CUST:	N
		INTERNAL:	N	LOT NO.:	N
		DATE CODE:	N	SEE DRAW:	N
		STAMPING DATA	10-565999-37	NEXT ASSEMBLY	