

# AP-93 PLATING - 1000 HOUR ALT-TO-CAD

## RoHS COMPLIANT TRI-NICKEL ALLOY, INTERMATEABLE WITH CAD



Amphenol Aerospace introduces **AP-93** -- a new, durable REACH/RoHS compliant plating for aluminum connectors which outperforms Cadmium and exceeds 1000 hour salt spray requirements. **AP-93** is a conductive finish that meets or exceeds D38999 Cadmium requirements (under the commercial service class designator "DS") making it an excellent choice for harsh environments.

Military, commercial, and industrial markets continue to move away from Cadmium due to known toxic carcinogens. The new **AP-93** plating finish complies with all customer requirements tied to these specifications. Amphenol is also using European Union Directive 2002/95/EC RoHS as a guide to qualification for all military, commercial, and industrial specifications requiring the reduction or elimination of these restricted materials.

**AP-93** is intermateable with Cadmium, making it a drop-in replacement for applications where Cadmium has been a preferred choice. Applications include numerous components of land, sea, air, and weapons systems, as well as space systems, as it provides superior barrier protection and excellent lubricity for threaded applications.

**AP-93** exceeds Olive-Drab Cadmium plating (Class W) by meeting 1000 hours of dynamic salt spray, 500 mating cycles, and meets the millivolt drop shell-to-shell conductivity of nickel (Class F). **AP-93** also meets a 392° F (200° C) temperature rating, is compatible with other platings, and is available on all D38999-style Series III connectors. For specific applications please contact Amphenol Aerospace.

### FEATURES & BENEFITS

- Available on all D38999 Series III style connectors
- Meets 1000 hour salt spray requirement
- REACH/RoHS compliant
- Intermateable with Cadmium -- excellent drop-in replacement for existing connectors.
- 500 mating cycles per D38999
- Meets 392° F (200° C) temperature rating
- Meets D38999 shell-to-shell conductivity requirements

Requirements	Nickel	CAD	AP-93
336 Hours SO2 Exposure			*
500 Hours Salt Spray		*	*
1000 Hours Salt Spray			*
REACH/RoHS Compliant	*		*
CAD Intermateable		*	*
Non-Magnetic	*	*	*
Temperature Rating 200° C	*		*
Shell-to-Shell Conductivity < 2.5 millivolt	*	*	*

# AP-93 Plating How to Order: 38999 Series III Style

1.	2.	3.	4.	5.	6.	7.	8.
Connector Type	Shell Style	Service Class	Shell Size - Insert Arrangement	Contact Type	Alternate Position	PCB Length (Optional)	Modifications
TVS or PTVS (Potted Version)	07	DS	15-35	P	A	(P25)	(Optional) *Contact Factory

1. Connector Type 38999 Series III	
<b>TVS</b>	Tri-Start, 200°C
<b>TVPS</b>	Panel Mounted, 200°C

\*Add P prefix for potted ex: PTV

2. Shell Style	
<b>00</b>	Wall Mount Receptacle
<b>02</b>	Box Mount Receptacle
<b>07</b>	Jam Nut Receptacle
<b>01</b>	Line Receptacle
<b>06</b>	Straight Plug
<b>96</b>	Straight Plug with Integral Backshell

Shell Style Double Flange	
<b>40</b>	Wall Mount Double Flange
<b>47</b>	Jam Nut Double Flange

Shell Style Reduced Flange	
<b>97</b>	Reduced Flange Jam Nut
<b>98</b>	Reduced Flange Jam Nut with Standoff

Shell Style Clinch Nuts	
<b>10</b>	Wall Mount (Clinch Nuts)
<b>12</b>	Box Mount (Clinch Nuts)

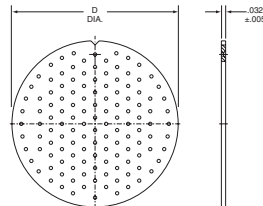
3. Service Class	
<b>DS</b>	AP-93 Tri-Nickel Alloy, Aluminum, 1000 Hr., 200°C, -65dB@10GHz, RoHS®

4. Shell Size - Insert Arrangement
Shell Size & Insert Arrangements are on pages 75-83 of 38999+ Catalog. First number represents Shell Size, second number is the Insert Arrangement.

5. Contact Type	
<b>P</b>	Pin Contacts
<b>S</b>	Socket Contacts
<b>H</b>	1500 Cycle Pin Contacts
<b>J</b>	1500 Cycle Socket Contacts

6. Alternate Position	
A, B, C, D, E omit for normal rotation parts. See page 84 of 38999+ Catalog for complete information	

## Alignment Disc Data



Shell Size	D Dia. ±.010
9	.234
11	.350
13	.500
15	.725
17	.750
19	.850
21	.953
23	1.147
25	1.250

7. PCB CONTACT	
Contact Type	PCB Stickout ± .040
<b>(P15)</b>	.150" w/ pins
<b>(P25)</b>	.250" w/ pins
<b>(P35)</b>	.350" w/ pins
<b>(S15)</b>	.150" w/ sockets
<b>(S25)</b>	.250" w/ sockets
<b>(S35)</b>	.350" w/ sockets
With Alignment Disk	
<b>(P15AD)</b>	.150" w/ pins
<b>(P25AD)</b>	.250" w/ pins
<b>(P35AD)</b>	.350" w/ pins
<b>(S15AD)</b>	.150" w/ sockets
<b>(S25AD)</b>	.250" w/ sockets
<b>(S35AD)</b>	.350" w/ sockets
Pre-Tin Options	
Add "T" to end of suffix for Pre-tinned PC tails Ex: (P15T), (S25ADT)	

Note:  
Stick out is measured from the end of the connector shell to end of the contact

8. Modifications
(Optional) *Contact Factory for details