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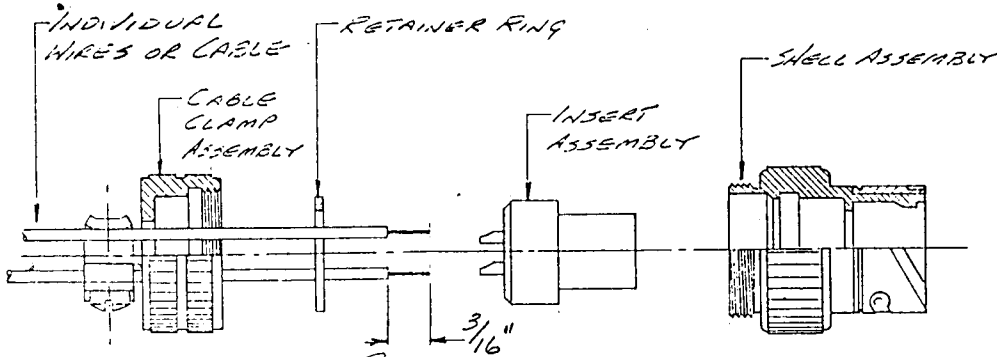
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REVISIONS

SYM	ZONE	DESCRIPTION	DATE	APPROVED
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DWG. NO. 67-A

WIRING PROCEDURE

- 1- INSERT WIRES/CABLE THROUGH CABLE CLAMP ASSEMBLY AND RETAINER RING.
- 2- PREPARE INDIVIDUAL WIRES FOR SOLDERING BY STRIPPING INSULATION BACK TO EXPOSE 3/16" OF BARE WIRE. CONDUCTORS MAY BE SOLDER TINNED BEFORE THEY ARE SOLDERED INTO THE CONTACTS. THIS WILL PERMIT EASY ENTRANCE INTO THE SOLDER POCKETS AND WILL ELIMINATE THE POSSIBILITY OF LOOSE STRANDS.
- 3- FILL SOLDER POCKETS WITH SOLDER.
- 4- FOR EASIER SOLDERING, POSITION INSERT WITH OPEN PORTION OF SOLDER POCKET UP. BEGIN SOLDERING WITH THE LOWEST ROW OF CONTACTS AND WORK TOWARD THE TOP.

SEE SHEET NO 2 OF 2

ITEM NO.	PART OR IDENTIFYING NO.	QTY REQD	NOMENCLATURE OR DESCRIPTION
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LIST OF MATERIALS OR PARTS LIST

PART USED ON		DRAWN <i>K. H. ...</i>	DATE <i>9-10-64</i>	AMPHENOL A DIVISION OF AMPHENOL-BORG ELECTRONICS CORPORATION CHICAGO, ILLINOIS TITLE <i>METHOD FOR WIRING 67 SERIES CONNECTORS TYPE O1C + O6C</i>		
		CHECKED				
		APPROVED				
MATERIAL		ENGINEERING RELEASE NO.	INDUSTRIAL ENGRG APPD.			
FINISH	DESIGN ACTIVITY APPD.	CODE IDENT NO.	DWG SIZE	DRAWING NO.	REV.	
EXPERIMENTAL NO.	<i>D.O.R. 1-25-1977A</i>	<i>02660</i>	<i>B</i>	<i>67-A</i>		
SCALE <i>NONE</i>			SHEET <i>1 OF 2</i>			

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REVISIONS

SYM	ZONE	DESCRIPTION	DATE	APPROVED
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DWG. NO. 67-H

WIRING PROCEDURE CONTINUED FROM SHEET NO 1 OF 2

- 5- SLIP WIRED INSERT ASSEMBLY INTO THE SHELL ASSEMBLY.
- 6- RETAIN INSERT ASSEMBLY IN SHELL ASSEMBLY BY SNAPPING IN RETAINER RING.
- 7- SLIDE CABLE CLAMP ASSEMBLY INTO PLACE AND TIGHTEN. TIGHTEN CLAMP HALVES TO EFFECT A STRAIN RELIEF.

NOTE: ALTERNATE SOLDERING METHOD IS TO HAVE INSERT ASSEMBLED INTO SHELL ASSEMBLY AND SECURED BY THE RETAINER RING PRIOR TO SOLDERING.

ITEM NO.	PART OR IDENTIFYING NO.	QTY REQD	NOMENCLATURE OR DESCRIPTION
LIST OF MATERIALS OR PARTS LIST			
			AMPHENOL A DIVISION OF AMPHENOL-BORG ELECTRONICS CORPORATION CHICAGO, ILLINOIS
			TITLE <i>METHOD FOR WIRING 67 SERIES CONNECTORS TYPE O1C + O6C</i>
PART USED ON		DRAWN <i>P. Syzdi</i>	DATE <i>3-10-69</i>
		CHECKED	
		APPROVED	
MATERIAL		ENGINEERING RELEASE No.	
		INDUSTRIAL ENGRG APPD.	
FINISH		DESIGN ACTIVITY APPD.	
EXPERIMENTAL NO.		<i>D.O.R. 1-25-1977A</i>	
		CODE IDENT NO. 02660	DWG SIZE B
		DRAWING NO. 67-H	
		SCALE <i>NONE</i>	SHEET 2 OF 2

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