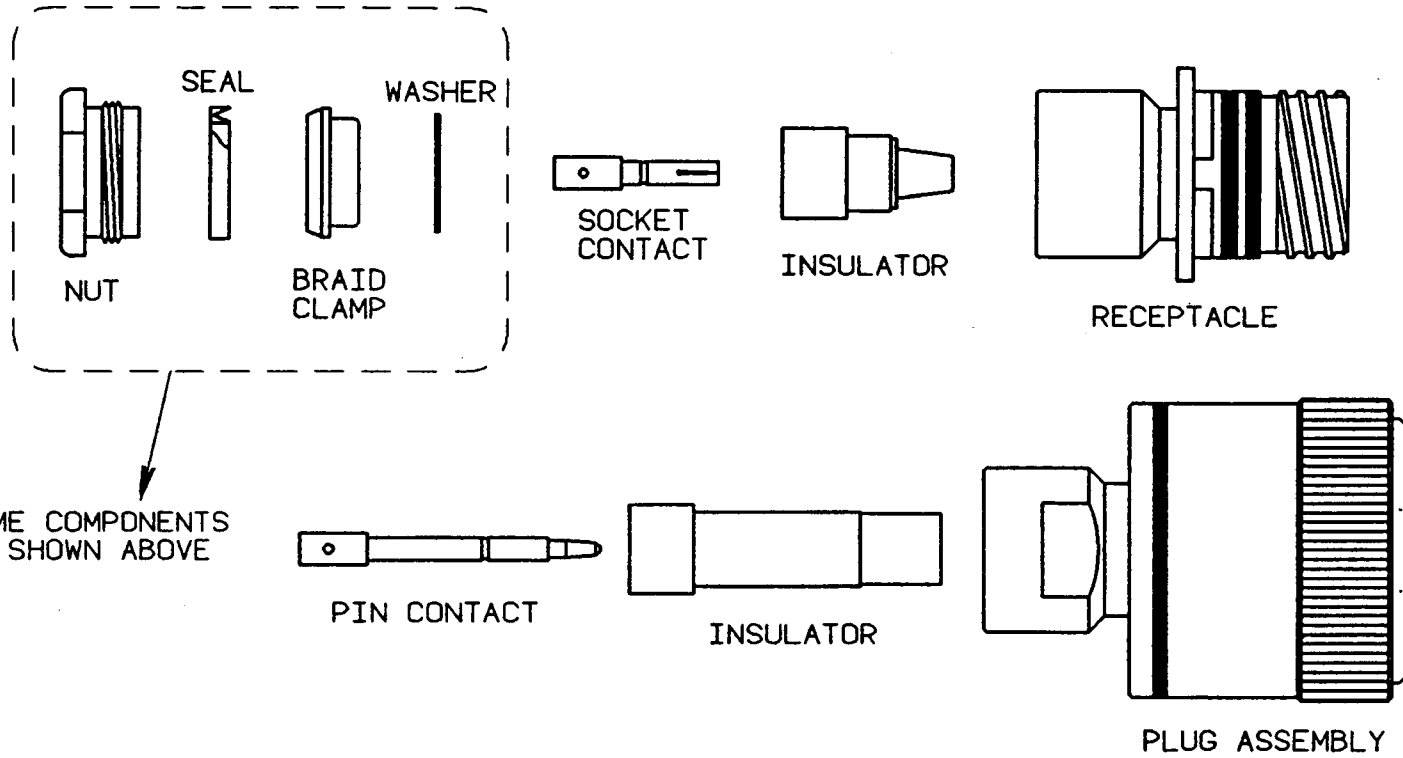


# ASSEMBLY INSTRUCTIONS

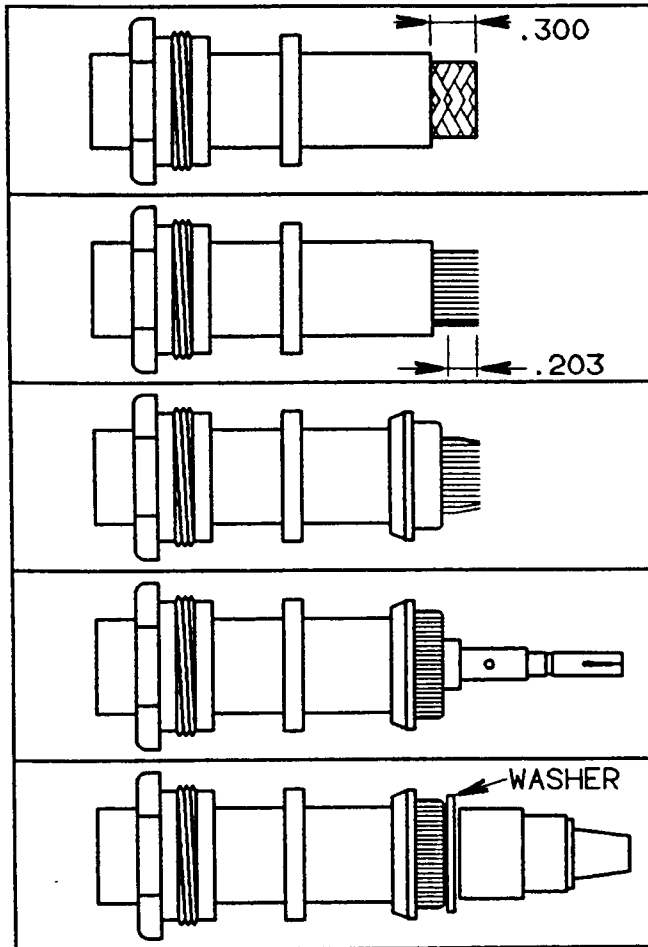
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TV-RF COAXIAL CONNECTORS



L-2074  
May 1987

**ALLIED** Amphenol  
Products

Sidney, New York 13838



SLIDE NUT AND SEAL OVER CABLE WITH  
FLAT SIDE OF SEAL AGAINST NUT.  
CUT JACKET TO .300"

COMB OUT BRAID AND FOLD OUT.  
CUT CABLE DIELECTRIC TO .203"

PULL BRAID WIRES FORWARD AND TAPER  
TOWARD CENTER CONDUCTOR. PLACE CLAMP  
OVER BRAID AND PUSH BACK OVER CABLE JACKET.

FOLD BACK BRAID WIRES AS SHOWN, TRIM TO  
PROPER LENGTH AND FORM OVER CLAMP AS SHOWN.  
CRIMP CONTACT TO CENTER CONDUCTOR USING  
M22520/5-01 TOOL AND M22520/5-04 DIE.

ASSEMBLE WASHER OVER CONTACT  
AND INSERT CONTACT INTO INSULATOR  
UNTIL IT LOCKS INTO POSITION WITHIN .010"  
FROM FRONT OF INSULATOR. ASSEMBLE INSULATOR  
INTO CONNECTOR BODY AND TIGHTEN NUT.